

ABSTRACT

To provide a working control device, a working control program and a working control system enabling the working under proper working conditions by

5 searching for a working case corresponding to characteristics of a configuration to be worked and setting the working conditions based on this working case. Configuration information about characteristics of a three-dimensional configuration is obtained from

10 design data of an object workpiece, a working case is searched out based on the configuration information from the working case storage unit storing working conditions, as a working case, of the working

15 conducted in the past, the working conditions are determined based on the working case searched out by the case searching unit, and a working machine is controlled based on the working conditions.